

# Programat® – Press programm tables °C

Version: 6  
Date information prepared: 2016-03

Valid as of Software: EP 3000/G2: V 8.0; EP 5000/G2: V 8.0

Ivoclar Vivadent							
		B	t'	T	H		E
		°C	°C/Min	°C	mm:ss		µm/Min
	min.	100	10	100	00:00	0	
	max.	700	140	1200	60:00	100000	
<b>IPS e.max Press Multi</b>	<b>200g</b>	-	-	-	-	-	
<b>IPS e.max Press HT</b>	<b>100g</b>	700	60	910	15:00	300	
	<b>200g</b>	700	60	915	25:00	250	
<b>IPS e.max Press MT</b>	<b>100g</b>	700	60	910	15:00	300	
	<b>200g</b>	700	60	915	25:00	250	
<b>IPS e.max Press LT</b>	<b>100g</b>	700	60	915	15:00	300	
	<b>200g</b>	700	60	917	25:00	250	
<b>IPS e.max Press LT *</b>	<b>200g</b>	700	60	915	30:00	180	
<b>IPS e.max Press MO</b>	<b>100g</b>	700	60	915	15:00	300	
	<b>200g</b>	700	60	920	25:00	250	
<b>IPS e.max Press HO</b>	<b>100g</b>	700	60	910	15:00	300	
	<b>200g</b>	700	60	915	25:00	250	
<b>IPS e.max Press Impulse</b>	<b>100g</b>	700	60	910	15:00	300	
	<b>200g</b>	700	60	915	25:00	250	
<b>IPS e.max ZirPress</b>	<b>100g</b>	700	60	900	15:00	300	
	<b>200g</b>	700	60	910	15:00	300	
	<b>300g</b>	700	60	930	40:00	250	
<b>IPS Empress Esthetic</b>	<b>100g</b>	700	60	1075	20:00	180	
	<b>200g</b>	700	60	1075	20:00	180	
<b>IPS Empress Cosmo</b>	<b>100g</b>	700	60	900	10:00	300	
	<b>200g</b>	700	60	900	10:00	300	
<b>IPS Inline PressOnMetal</b>	<b>100g</b>	700	60	940	10:00	250	
	<b>200g</b>	700	60	940	20:00	250	
	<b>300g</b>	700	60	950	40:00	50	
<i>Individual (P1 - P20)</i>	<b>100g</b>	700	60	1000	00:10	300	
	<b>200g</b>	700	60	1000	00:10	300	
	<b>300g</b>	700	60	1000	00:10	300	

\* 110-120 V / 60 Hz

IPF **							
		B	t'	T	H		E
		°C	°C/Min	°C	mm:ss		µm/Min
	min.	100	10	100	00:00	0	
	max.	700	140	1200	60:00	100000	
<b>IPS e.max Press Multi</b>	<b>200g</b>	-	-	-	-	-	
<b>IPS e.max Press MO</b>	<b>100g</b>	700	IPF	915	IPF	IPF	
	<b>200g</b>	700	IPF	915	IPF	IPF	
<b>IPS e.max ZirPress</b>	<b>300g</b>	700	IPF	920	IPF	IPF	
<b>IPS Empress Esthetic</b>	<b>100g</b>	700	IPF	1075	IPF	IPF	
	<b>200g</b>	700	IPF	1075	IPF	IPF	
<b>IPS Inline PressOnMetal</b>	<b>300g</b>	700	IPF	950	IPF	IPF	

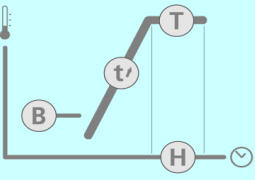

Information on the individual press programs can be found in Chapter 6 of the Operating Instructions.

\*\*Available only in the EP 5000

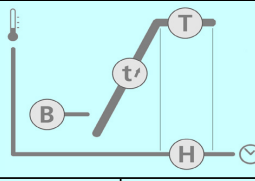

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Ivoclar Vivadent						
		B	t'	T	H	E
		°F	°F/Min	°F	mm:ss	µm/Min
	min.	212	18	212	00:00	0
	max.	1292	252	2192	60:00	100000
<b>IPS e.max Press Multi</b>	<b>200g</b>	-	-	-	-	-
<b>IPS e.max Press HT</b>	<b>100g</b>	1292	108	1670	15:00	300
	<b>200g</b>	1292	108	1679	25:00	250
<b>IPS e.max Press MT</b>	<b>100g</b>	1292	108	1670	15:00	300
	<b>200g</b>	1292	108	1679	25:00	250
<b>IPS e.max Press LT</b>	<b>100g</b>	1292	108	1679	15:00	300
	<b>200g</b>	1292	108	1683	25:00	250
<b>IPS e.max Press LT *</b>	<b>200g</b>	1292	108	1679	30:00	180
<b>IPS e.max Press MO</b>	<b>100g</b>	1292	108	1679	15:00	300
	<b>200g</b>	1292	108	1688	25:00	250
<b>IPS e.max Press HO</b>	<b>100g</b>	1292	108	1670	15:00	300
	<b>200g</b>	1292	108	1679	25:00	250
<b>IPS e.max Press Impulse</b>	<b>100g</b>	1292	108	1670	15:00	300
	<b>200g</b>	1292	108	1679	25:00	250
<b>IPS e.max ZirPress</b>	<b>100g</b>	1292	108	1652	15:00	300
	<b>200g</b>	1292	108	1670	15:00	300
	<b>300g</b>	1292	108	1706	40:00	250
<b>IPS Empress Esthetic</b>	<b>100g</b>	1292	108	1967	20:00	180
	<b>200g</b>	1292	108	1967	20:00	180
<b>IPS Empress Cosmo</b>	<b>100g</b>	1292	108	1652	10:00	300
	<b>200g</b>	1292	108	1652	10:00	300
<b>IPS Inline PressOnMetal</b>	<b>100g</b>	1292	108	1724	10:00	250
	<b>200g</b>	1292	108	1724	20:00	250
	<b>300g</b>	1292	108	1742	40:00	50
<i>Individual (P1 - P20)</i>	<b>100g</b>	1292	108	1832	00:10	300
	<b>200g</b>	1292	108	1832	00:10	300
	<b>300g</b>	1292	108	1832	00:10	300

\* 110-120 V / 60 Hz

IPF **						
		B	t'	T	H	E
		°F	°F/Min	°F	mm:ss	µm/Min
	min.	212	18	212	00:00	0
	max.	1292	252	2192	60:00	100000
<b>IPS e.max Press Multi</b>	<b>200g</b>	-	-	-	-	-
<b>IPS e.max Press MO</b>	<b>100g</b>	1292	IPF	1679	IPF	IPF
	<b>200g</b>	1292	IPF	1679	IPF	IPF
<b>IPS Empress Esthetic</b>	<b>100g</b>	1292	IPF	1967	IPF	IPF
	<b>200g</b>	1292	IPF	1967	IPF	IPF
<b>IPS e.max ZirPress</b>	<b>300g</b>	1292	IPF	1688	IPF	IPF
<b>IPS Inline PressOnMetal</b>	<b>300g</b>	1292	IPF	1742	IPF	IPF

Information on the individual press programs can be found in Chapter 6 of the Operating Instructions.

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