PrograMill PM7

PrograMill PM7 Softwareupdate V82.68
Changelog

New features and bug fixes:

- new feature: Routine to clean the axes, see new entry in the settings
- new feature: New hint "Active Air Suction is disabled" if switching from dry to wet
- new feature: Possibility to re-queue jobs
- new feature: CAM picture remains visible for already archived jobs
- new feature: Clean up network folder
- new feature: Show progress bar for certain processes
- new feature: Set and reset spindle and water pump hours (for service technicians)
- new feature: New tab to control the Active Air nozzles (for production only)
- new feature: Rework of the notification tab in the machine settings
- new feature: Show Software Change Log (NOT available over USB-Stick)
- fixed critical bug: Problem of milling standard NC test files fixed (for production only)
- fixed critical bug: In case of a motor fault, show relevant axis and error code
- fixed critical bug: Provide possibility to clean the probe in case it got stuck
- fixed critical bug: Switch of all controls in case of Emergency Stop (ESTOP)
- fixed critical bug: Stop .NET services to avoid unnecessary RAM consumption (EWF)
- fixed bug: Skip disc cleaning for disc thickness greater than 40 mm
- fixed bug: Spindle sealing air is always on during cleaning processes
- fixed bug: Spindle clamp remains open during initialisation
- fixed bug: Material holder type "DISK" showed wrong default image
- Change upper and lower limits for non-Ivoclar Digital tool parameters
- Changed interval for sending IoT data
- Improvement in the UI: Tool selection screen is now bigger
- Minor bug fixes and improvements

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