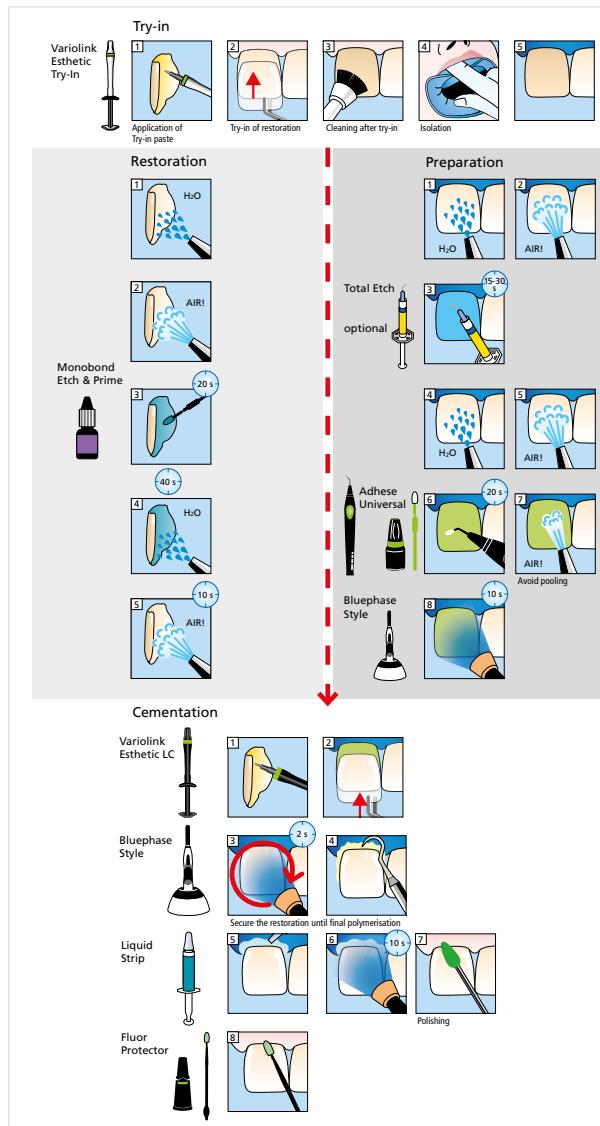


Placement of IPS Empress® CAD restorations with

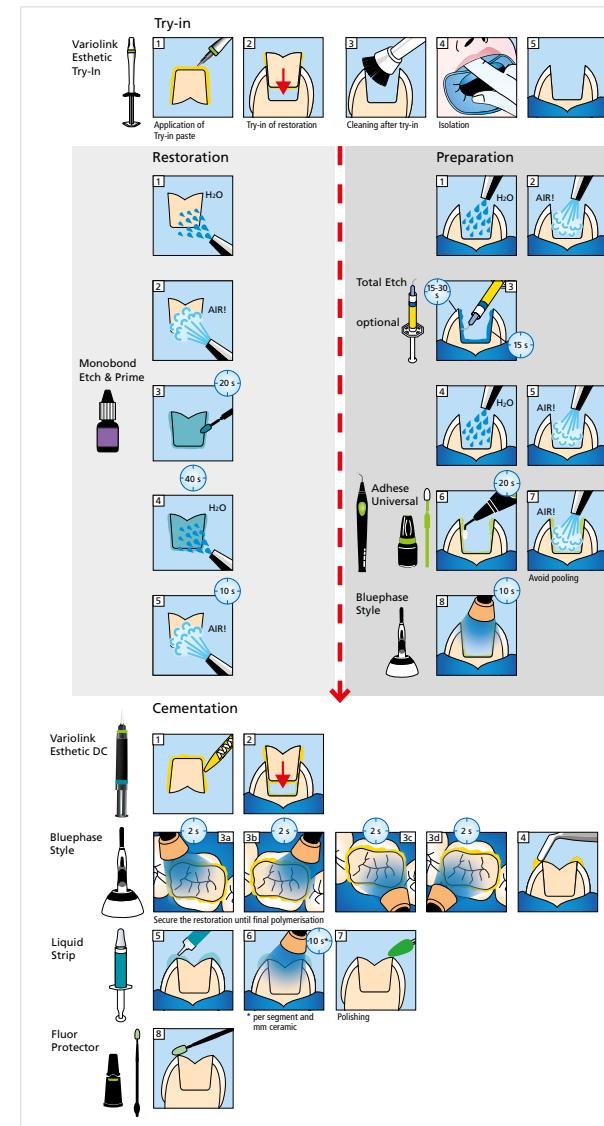
Variolink® Esthetic LC

Placement of veneers



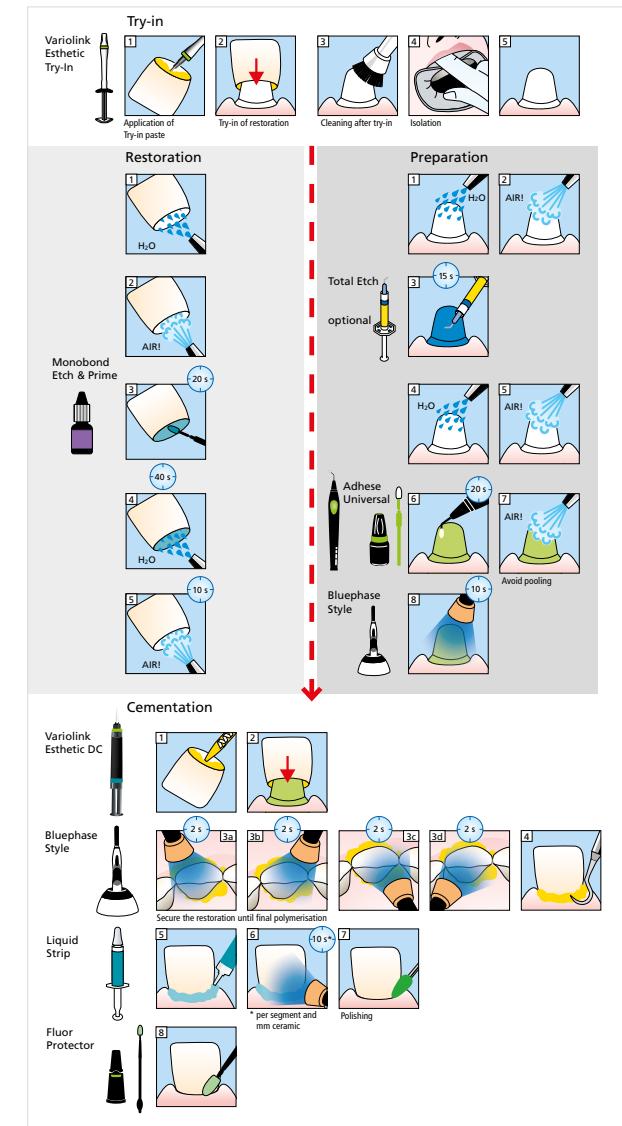
Variolink® Esthetic DC

Placement of inlays/onlays



Variolink® Esthetic DC

Placement of crowns



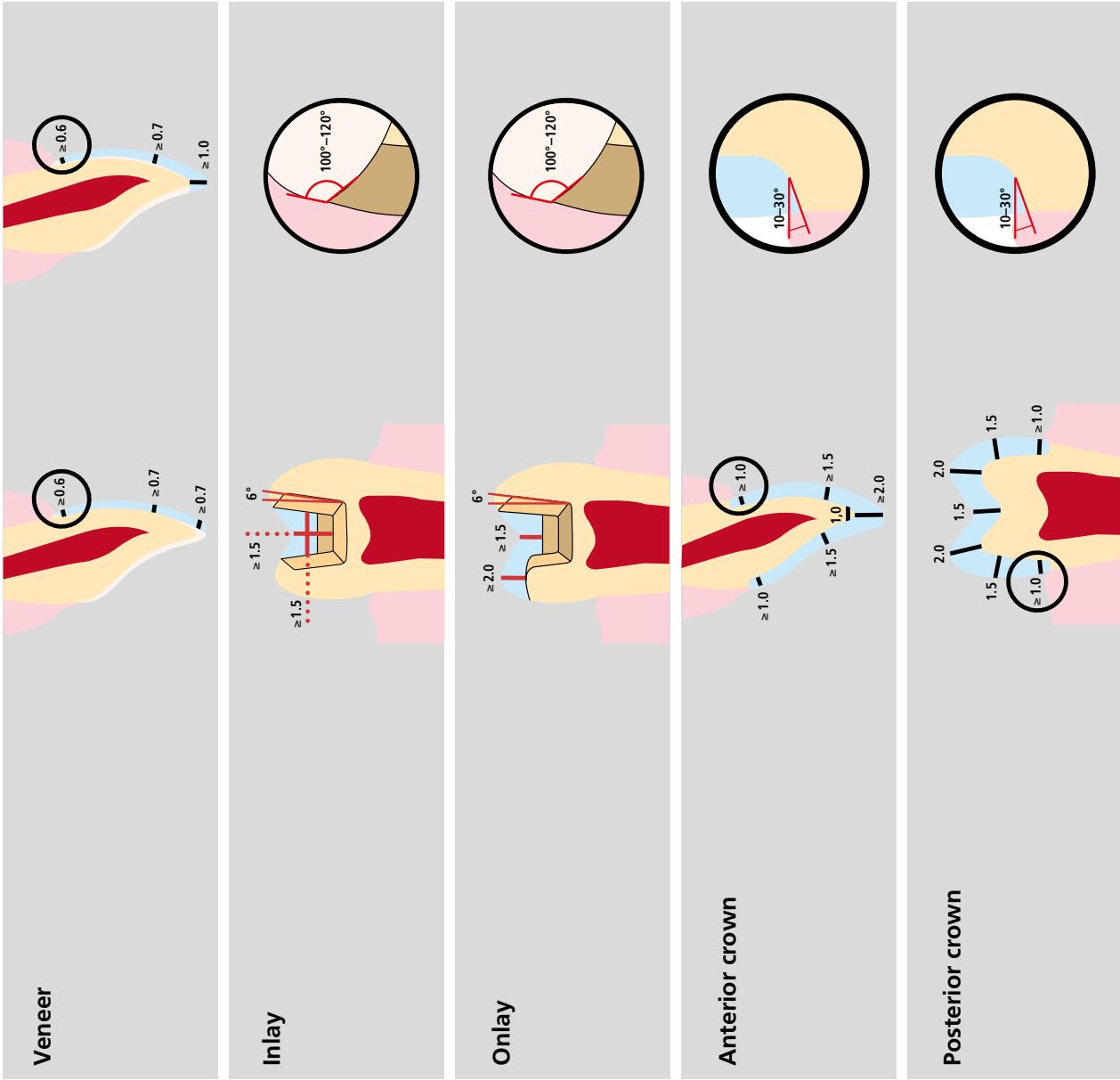
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IPS Empress® CAD – Preparation Guidelines

Careful preparation is decisive for the durability and accuracy of fit of the restoration.

It is important to properly design the margin with a circular shoulder or chamfer preparation and rounded inner aspects. Transitions with sharp angles and feather edge margins should be avoided. In order to achieve a stable restoration, the minimum wall thicknesses have to be observed.



Adhesive cementation

IPS Empress® CAD restorations must be inserted using the adhesive cementation technique. We recommend Variolink® Esthetic in combination with the dentin bonding agent Adhese® Universal or Multilink® Automix with Multilink® Primer A/B. Monobond Etch&Prime® and Monobond Plus® are available for the conditioning.



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