

Programat® CS4

Program structure

Program	Name	Description	Duration	Programat® Sinter Tray	IPS e.max® CAD Crystallization Tray	IPS e.max® CAD Speed Crystallization Tray
1	IPS e.max® ZirCAD MT Multi Speed Sintering crown	Program for the quick sintering of IPS e.max ZirCAD MT Multi crowns, incl. pre-drying	60 min*	✓**		
2	IPS e.max® ZirCAD MT Multi Sintering crown/bridge	Program for sintering IPS e.max ZirCAD MT Multi crowns/bridges with higher translucency, incl. pre-drying	114 min*	✓**		
3	IPS e.max® ZirCAD LT Speed Sintering	Program for the quick sintering of IPS e.max ZirCAD LT, incl. pre-drying	27 min*	✓**		
4	IPS e.max® ZirCAD LT Sintering	Program for sintering IPS e.max ZirCAD LT with higher translucency, incl. pre-drying	47 min*	✓**		
5	IPS e.max® ZirCAD Stains/ Glaze firing	Program for the Stains/ Glaze firing of IPS e.max ZirCAD with IPS e.max CAD Crystall./ materials	19 min	✓**	✓	
6	IPS e.max® CAD Speed crystallization (HT, MT, LT)	Program for the quick crystallization of IPS e.max CAD HT, MT or LT	17 min	✓**		✓
7	IPS e.max® CAD Crystallization (HT, MT, LT)	Program for the crystallization of IPS e.max CAD HT, MT or LT	26 min	✓**	✓	
8	IPS e.max® CAD Crystallization (MO, Impulse)	Program for the crystallization of IPS e.max CAD MO or Impulse	33 min	✓**	✓	
9	IPS e.max® CAD Corrective/ Stains/Glaze firing	Program for the Corrective, Stains and Glaze firing of IPS e.max CAD with IPS e.max CAD Crystall./ materials	22 min	✓**	✓***	✓***
10	IPS Empress® CAD Stains/ Glaze firing	Program for the Stains and Glaze firing of IPS Empress CAD with IPS e.max CAD Crystall./ materials	22 min	✓**	✓	
11–30	Individual programs			✓**	(✓)****	(✓)****

* Duration without pre-drying. Duration is prolonged by 8-10 min when including pre-drying time.

** Programat Sinter Tray must always be used

*** Use IPS e.max CAD Crystallization Tray or IPS e.max CAD Speed Crystallization Tray

**** Use a crystallization tray suitable for the program type. Not suitable for sintering programs.



More information can be found in the corresponding material Instructions for Use.

Version: 2

Date information prepared: 2019-01

689830/en