# IPS d.SIGN® – Layering diagram

Chromascop – ideal space
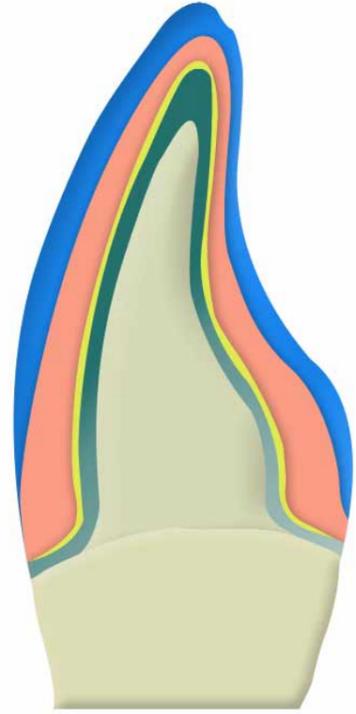
Chromascop – limited space
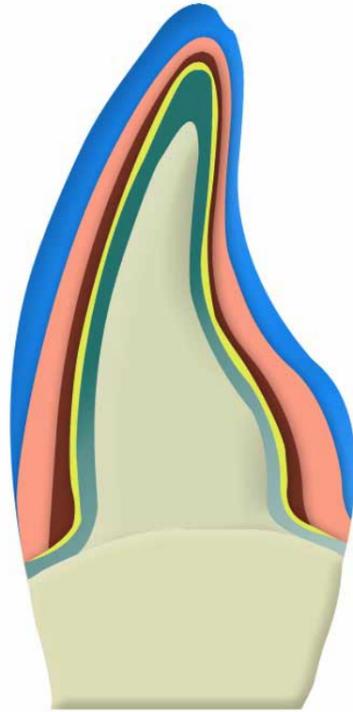
A–D – ideal space
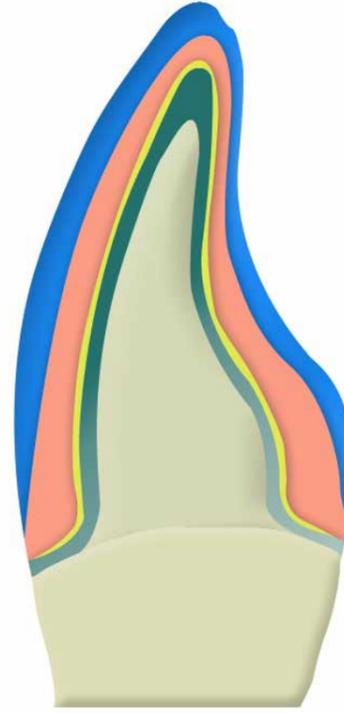
A–D – limited space
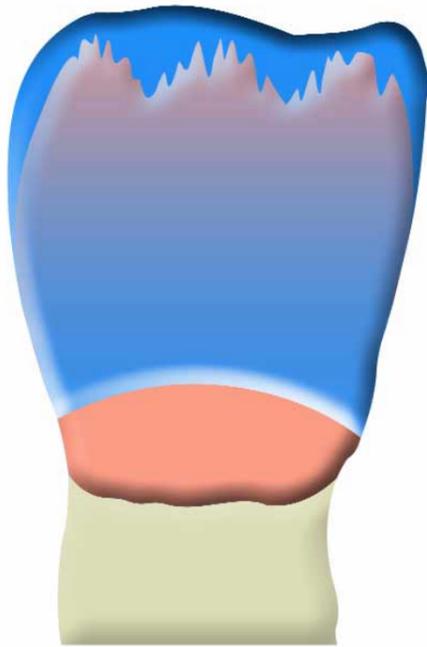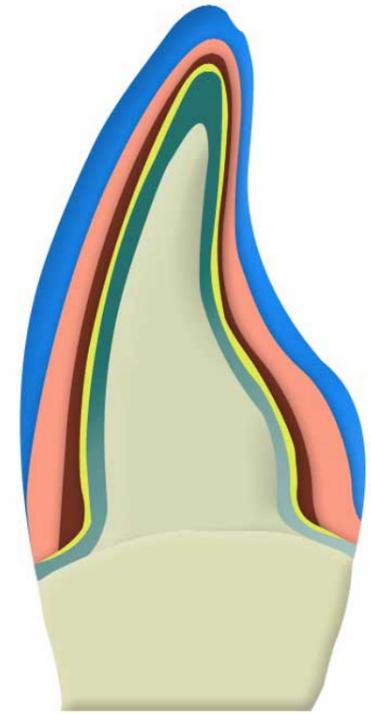
	ideal space	limited space
Framework	0.3 mm	0.3 mm
Opaquer	0.1 mm	0.1 mm
Deep Dentin		
cervical	–	0.3 mm
incisal	–	0.1 mm
Dentin		
cervical	1.0 mm	0.5 mm
incisal	0.7 mm	0.3 mm
Incisal		
cervical	0.2 mm	0.1 mm
incisal	0.5 mm	0.4 mm
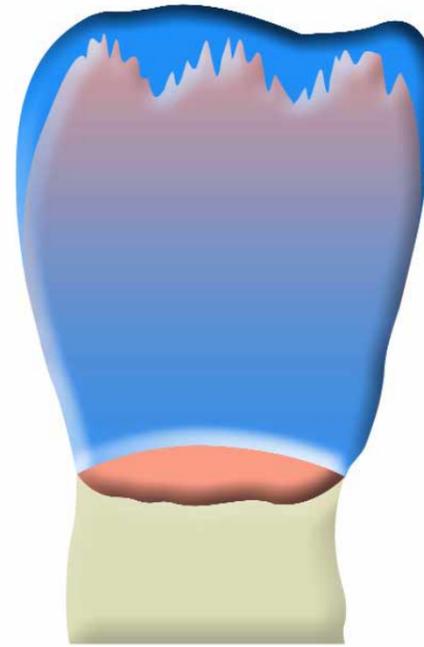
	ideal space	limited space
Framework	0.3 mm	0.3 mm
Opaquer	0.1 mm	0.1 mm
Deep Dentin		
cervical	–	0.3 mm
incisal	–	0.1 mm
Dentin		
cervical	0.9 mm	0.5 mm
incisal	0.7 mm	0.3 mm
Incisal		
cervical	0.2 mm	0.1 mm
incisal	0.5 mm	0.4 mm

In Chromascop layering, the incisal material extends up to the cervical third. The indications on the right are reference values.

In A–D layering, the incisal material extends to the center of the cervical third. The indications on the right are reference values.

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